



- 12 Loctite Master Gasket (92-12564-2)
- 14 2 Cycle Outboard Oil (92-826866A24)
- 33 Loctite "RC/680" Retaining Compound (92-809833)
- 86 2-4-C w/Teflon (92-802859A1)

19116

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	885	9811A57	CYLINDER BLOCK	1	(225) SN# 0G960500 & Up	5
1	885	9811A58	CYLINDER BLOCK	1	(250) SN# 0G960500 & Up	5
1	885	9811A19	CYLINDER BLOCK	1	SN# 0G960499 & Below	5
2	16	90350 9	STUD, (M10 x 1.5 x 64)	4		5
3	16	815443 1	STUD, (M10 x 1.5 x 155)	6		5
4	22	32802 2	PLUG, Pipe (.125-27) Brass	1		5
5		824857 2	WATER DEFLECTOR	4		5
6	21	43278 3	CHECK VALVE	1		5
7		821583	PIN	2		5
8	17	43044	PIN, Dowel (.375 x .625) (Withou	1		5
9	10	818934 35	SCREW, (M8 x 35)	14		5
10	10	824461 80	SCREW, (M10 x 80)	8		5
11	17	67296	PIN	3		5
12	19	850309	PLUG	6		5
13		NSS	NOT SOLD SEPARATE, Plug-Series	1		
14		821762 1	TIMING POINTER	1		
15	10	821300 12	SCREW, (M6 x 12)	1		
16	54	816311T	CABLE TIE, (8.00 Inches)	AR		
17	22	826544A 1	TUBING KIT	1		
18	22	68727 1	FITTING, (90 Degree)	1		
19	12	856774	WASHER, (.406 x .750 x .105)	10		
20	11	40136 10	NUT, (M10)	10		
21		825675 1	BRACKET	1		
22	10	821300 12	SCREW, (M6 x 12)	1		
23		821105 1	BRACKET - ALTERNATOR	1		
24	10	818934 50	SCREW, (M8 x 50)	2		
25		821225 1	BRACKET	1		
26	10	821300 12	SCREW, (M6 x 12)	2		
27		822486	GUIDE BRACKET	1		
28		821909	SENSOR	1		
29	10	821045 10	SCREW, (M5 x 10)	1		
30		818574	SEAL, Cylinder Head	2		2,5
31	25	818573	O-RING	6		2,5
32		812851A16	CYLINDER HEAD	2	SN# 0G960500 & Up	5
32		812851A 2	CYLINDER HEAD	1	SN# 0G960499 & Below	5
33		833072	THERMOSTAT, (143 Degrees Fah	2		5
34	27	62386	GASKET, Thermostat	2		2,5
35		19801A 1	THERMOSTAT COVER	1		5
36	22	816781 1	ELBOW	2		5
37	32	77653101	HOSE, (48.00 Inches Bulk) (19 IN.)	1	(PORT)	5
37	32	77653101	HOSE, (48.00 Inches Bulk) (20 1/2	1	(STANDARD)	5